



# GMTS Coker Maintenance/Revamp

**PROJECT DATE:** 4th Quarter 2019  
**PROJECT TYPE:** Coker Structure Upgrade

## WORK SCOPE:

Global Mechanical Turnaround Services (GMTS) was selected to plan and execute steel/structure upgrade project for a refinery in Southern California. The project included modifying and strengthening the existing structure to support the addition of Delta valves.

The project was completed on a 6 week timeline. In addition, GMTS was responsible for all the lift and rigging design/planning along with coordinating the lifts with the crane contractor. All lifts went were executed at the highest level of safety without incident.

## KEY PROJECT FACTS:

- Over 12,000 man-hours
- Zero recordables
- Productivity factor over 0.97
- Peak manpower 12
- Less than 1% weld rejection rate

GMTS also coordinated all third-party subcontractors to provide seamless support to the client to ensure the schedule was supported and maintained. For more information about any of the items or details listed above, please contact Keenan Sain at 903-733-7931.

